## Theoretical Study of the Stability of $X@B_6$ and $X@B_{12}$ Clusters: X=H-Br in Crystalline Silicon

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Ab initio calculations of the atomic and electronic structure of crystalline silicon (c-Si) with X@B<sub>6</sub> and X@B<sub>12</sub> (X=H-Br) clusters have been performed to investigate carrier generation by doping atoms inside the cage of the boron clusters. We confirmed that octahedral B<sub>6</sub>, cubo-octahedral B<sub>12</sub> (B<sub>12</sub>-CO) and icosahedral B<sub>12</sub> (B<sub>12</sub>-ICO) can exist stably in c-Si and should act as double acceptors. We also found that H atoms can be settled in B<sub>12</sub>-CO clusters and the H@B<sub>12</sub>-CO cluster can introduce a very shallow single acceptor level whose activation energy is lower than those of B<sub>6</sub>, B<sub>12</sub>(-CO, -ICO) and substitutional boron atom (B<sub>s</sub>). It is found on the basis of the formation energies that B@B<sub>6</sub> and B@B<sub>12</sub> will inevitably be formed and may degrade the efficiency of carrier generation. The H@B<sub>12</sub>-CO cluster is one of the most promising candidates as the cluster dopant for the improvement of the efficiency of boron implantation and the formation of a high-performance extremely shallow junction.